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Full scale ozonation of WWTP effluent followed by sandfiltration

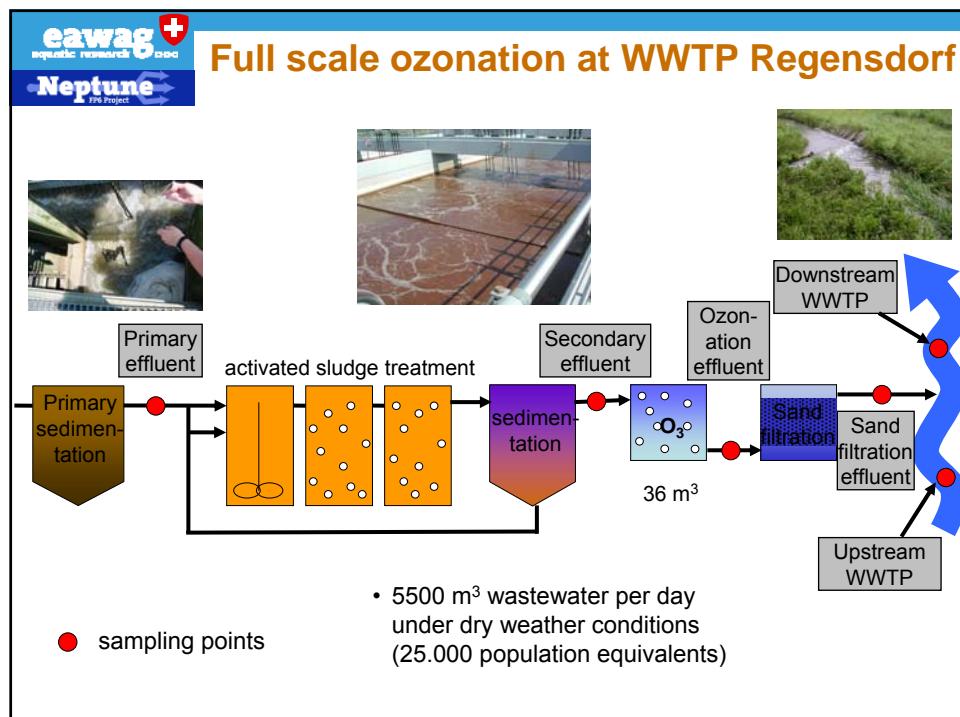
Saskia Zimmermann,

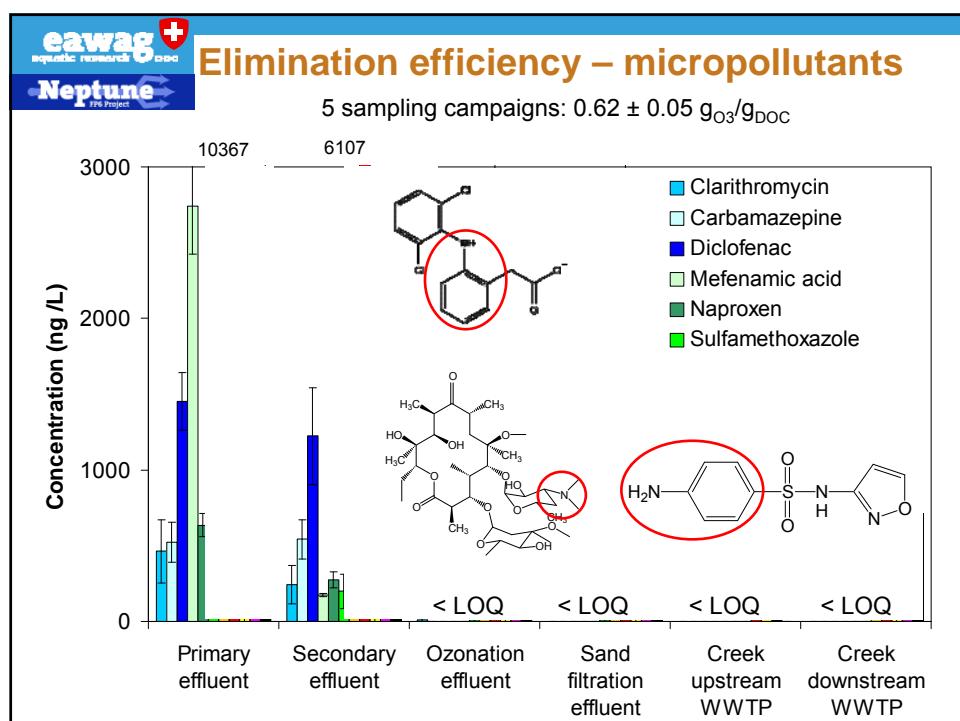
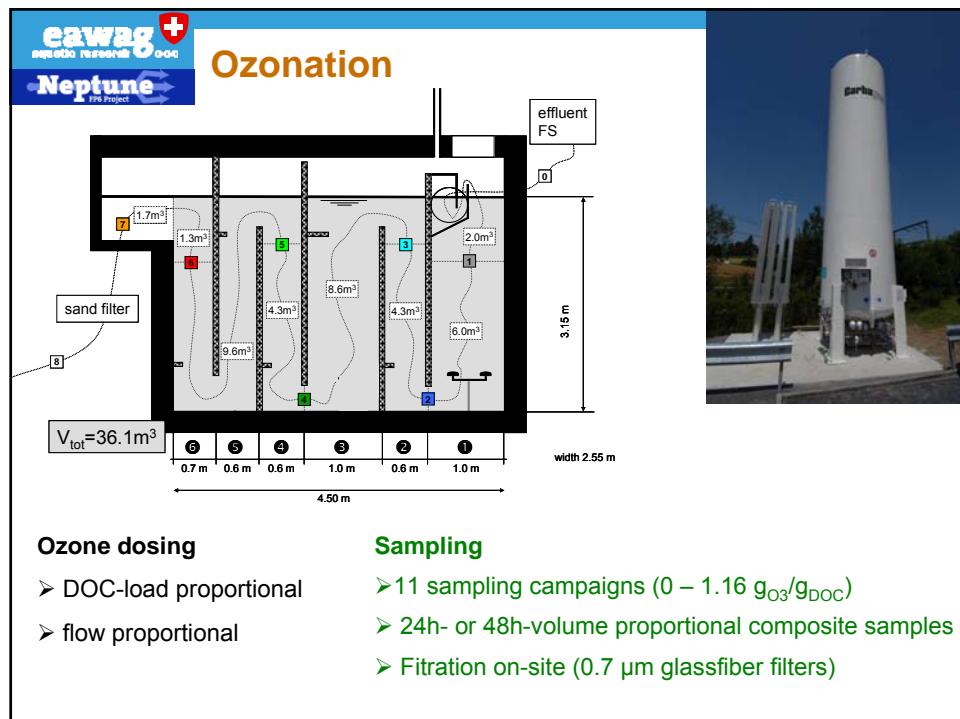
S. Brocker, B. Escher, P.A. Hansen, J. Hollender, S. Koepke,
M. Krauss, H.F. Larsen, A. Magdeburg, C.S. McArdell,

J. Oehlmann, C. Ort, D. Rensch, H. Siegrist, H. Singer,
D. Stalter, M. Suter, U. von Gunten



Eawag: Swiss Federal Institute of Aquatic Science and Technology





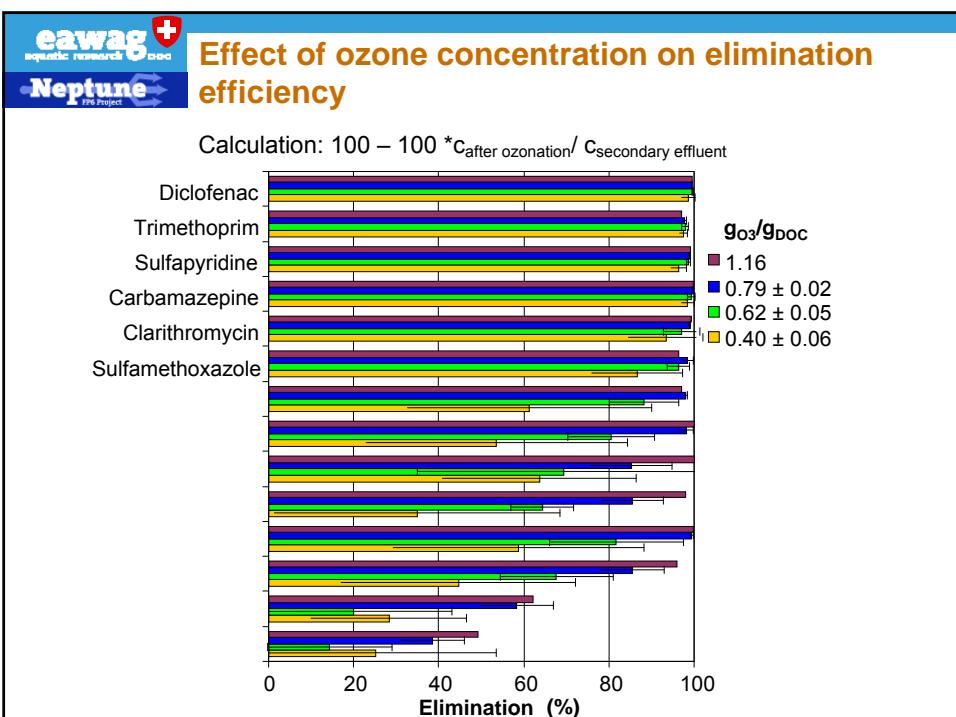
Elimination efficiency – micropollutants

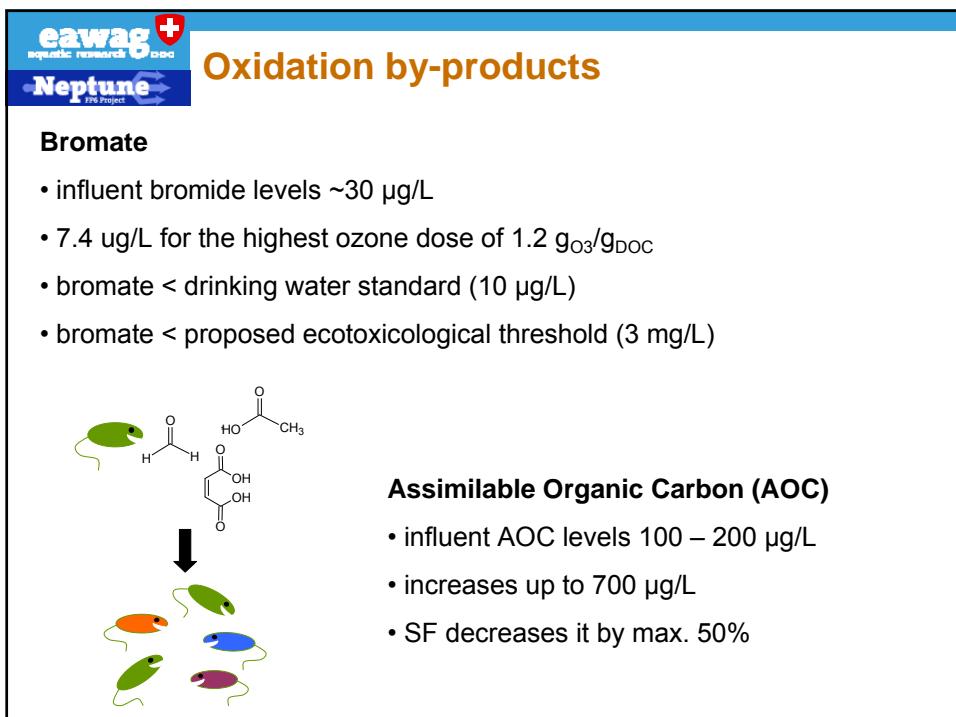
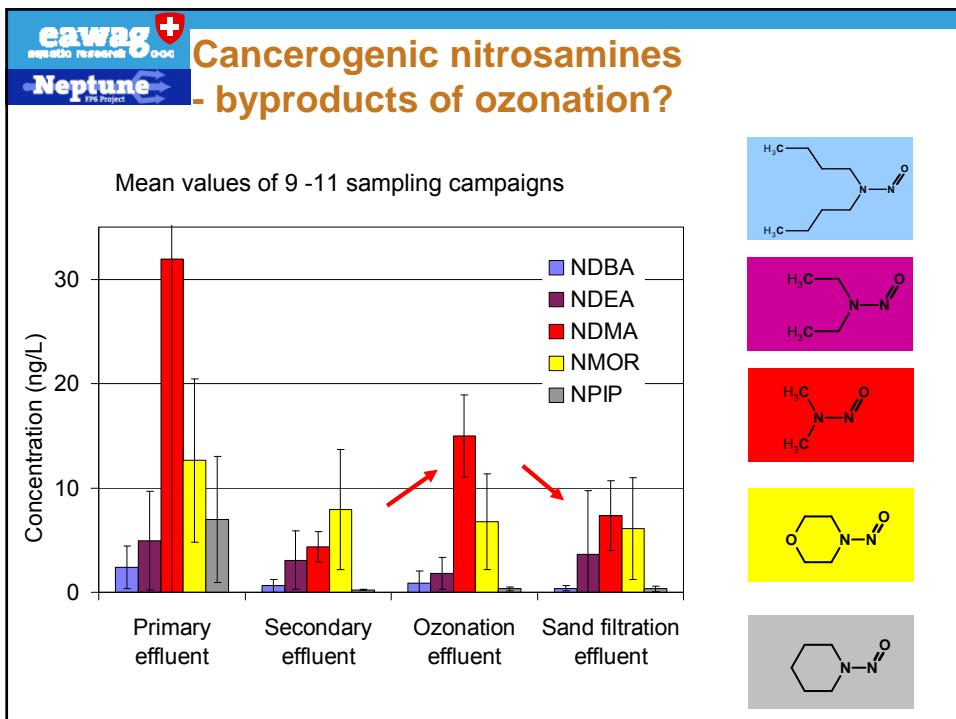
5 sampling campaigns: $0.62 \pm 0.05 \text{ g}_{\text{O}_3}/\text{g}_{\text{DOC}}$

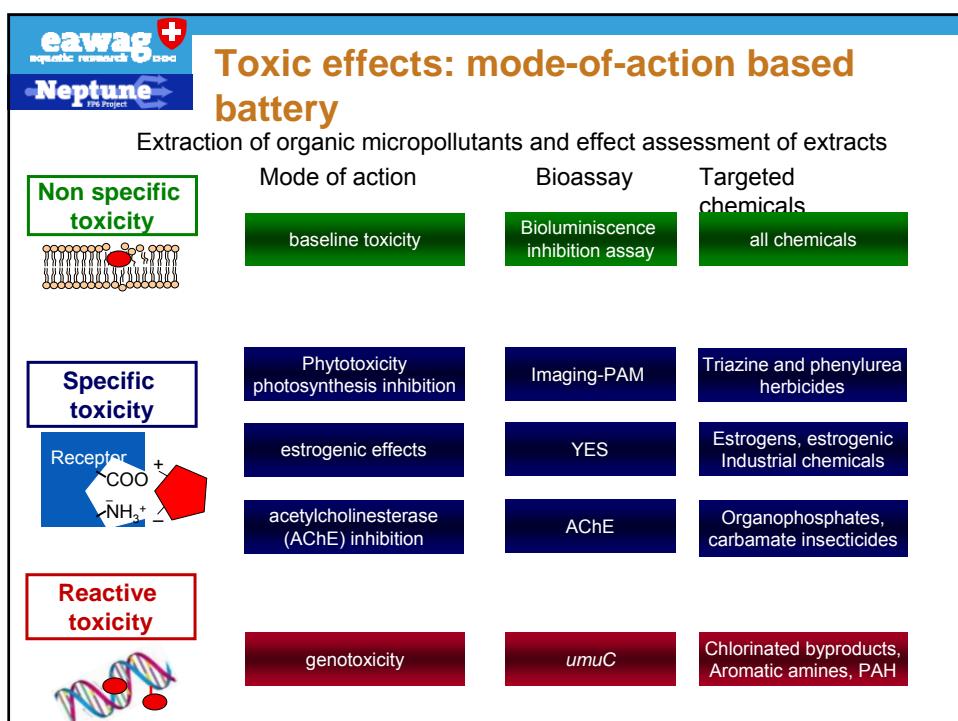
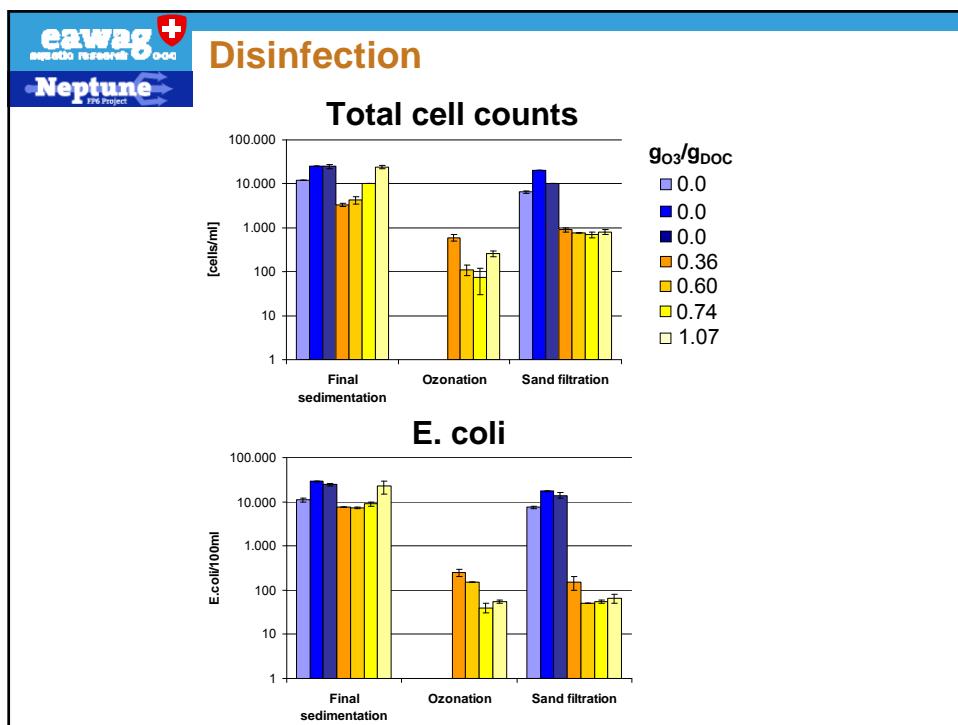
| | Number | Secondary Effluent >15 ng/L | Ozonation effluent > 15 ng/L | Ozonation effluent > 100 ng/L |
|----------------------|-----------|-----------------------------|------------------------------|-------------------------------|
| Pharmaceuticals | 14 | 13 | 4 | Atenolol |
| Antibiotics | 10 | 6 | 0 | |
| X-Ray contrast media | 6 | 6 | 5 | Diatrizoate, iopromide |
| Biocides/Pesticides | 10 | 5 | 3 | Mecoprop |
| Corrosion inhibitor | 2 | 2 | 2 | (Methyl)-Benzotriazol |
| Endocrine disruptors | 4 | 1 | 0 | |
| Metabolites | 7 | 1 | 1 | |
| Total | 53 | 34 | 15 | 6 |

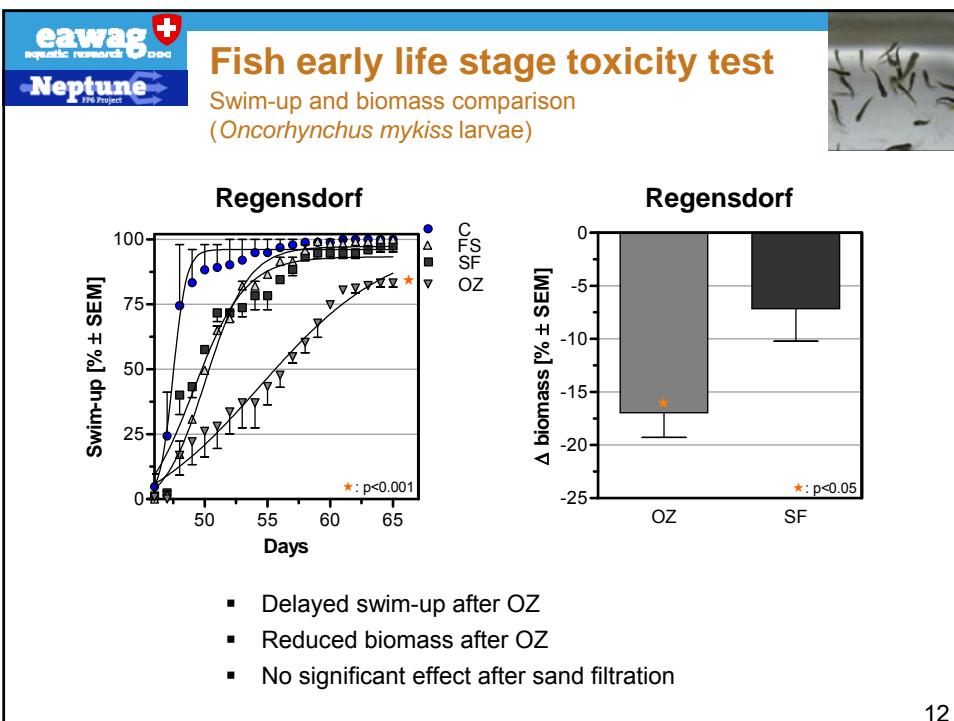
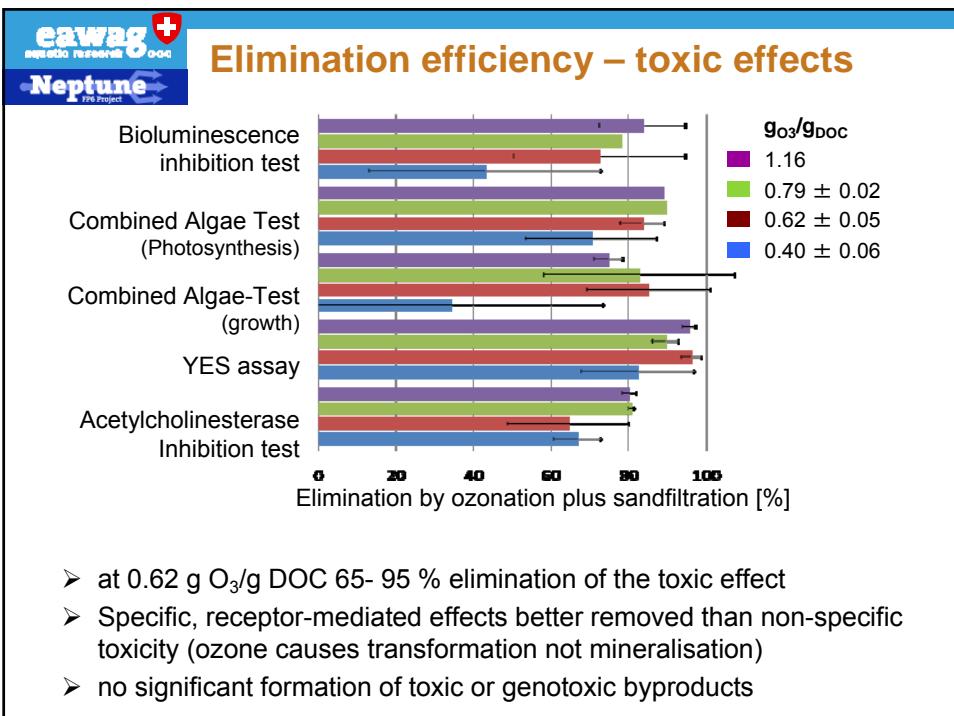
Load reduction per year:

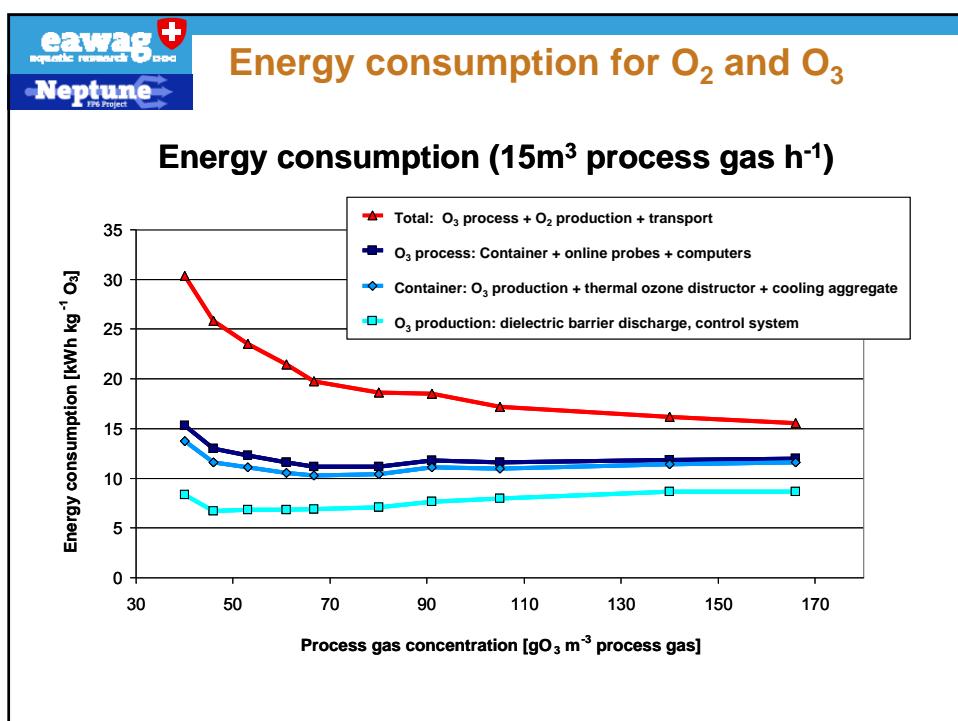
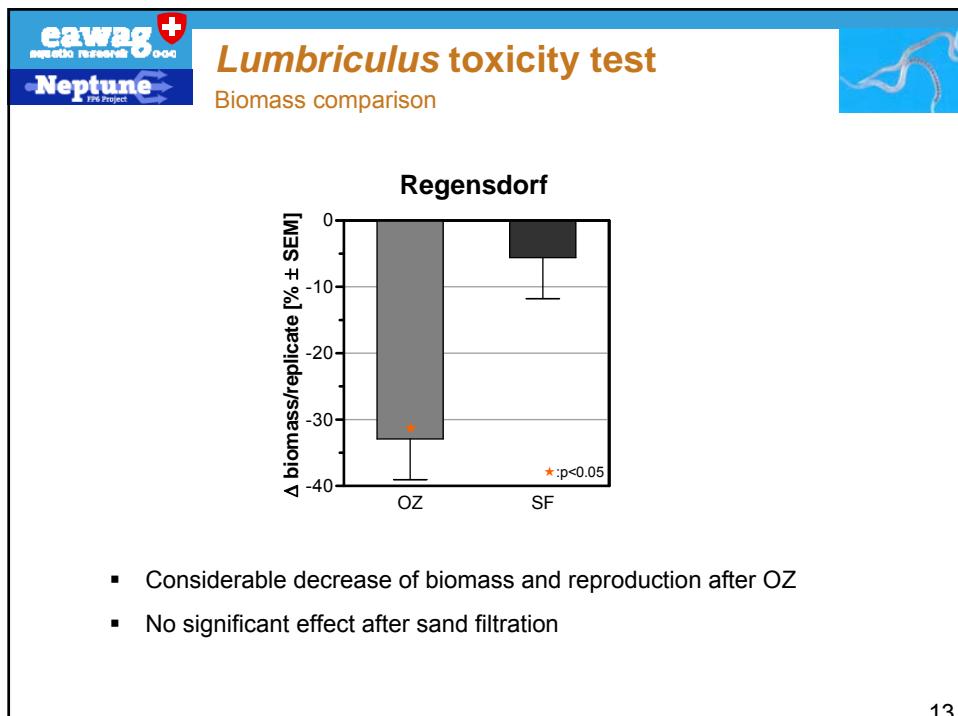
- ~ 1 kg Carbamazepine
- ~ 2 kg Diclofenac
- ~ 6 kg Benzotriazole











Estimated yearly costs ozonation step at WWTP Regensdorf

| | Unit |
|--|-----------------------------------|
| Investment (15a / 4%) ^a | 105'000 |
| Personnel ^b | 20'000 |
| Maintenance | 20'000 |
| Oxygen ^c | 24'000 |
| Energy ^d | 7'000 |
| Total | 176'000 |
| Spec. Costs (for 3 Mio. m³ wastewater / a) | 0.06 |
| | €/m³ wastewater |

^apayback period 15 years, linear amortization with 4 % interest

^bbased on 700 h/year internal personnel plus external personnel for maintenance of DOC sensor, ozone dissolved measurement and gas warn devices

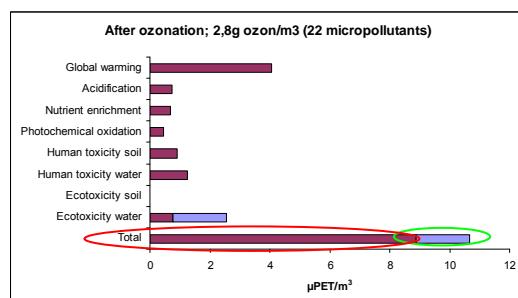
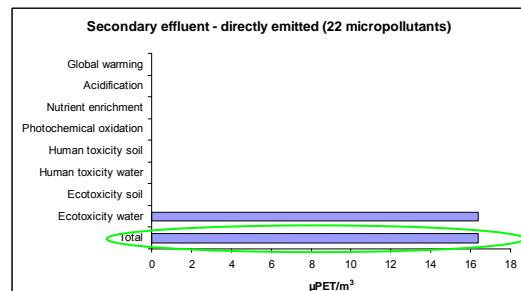
^cbased on 0.22 €/kg O₃

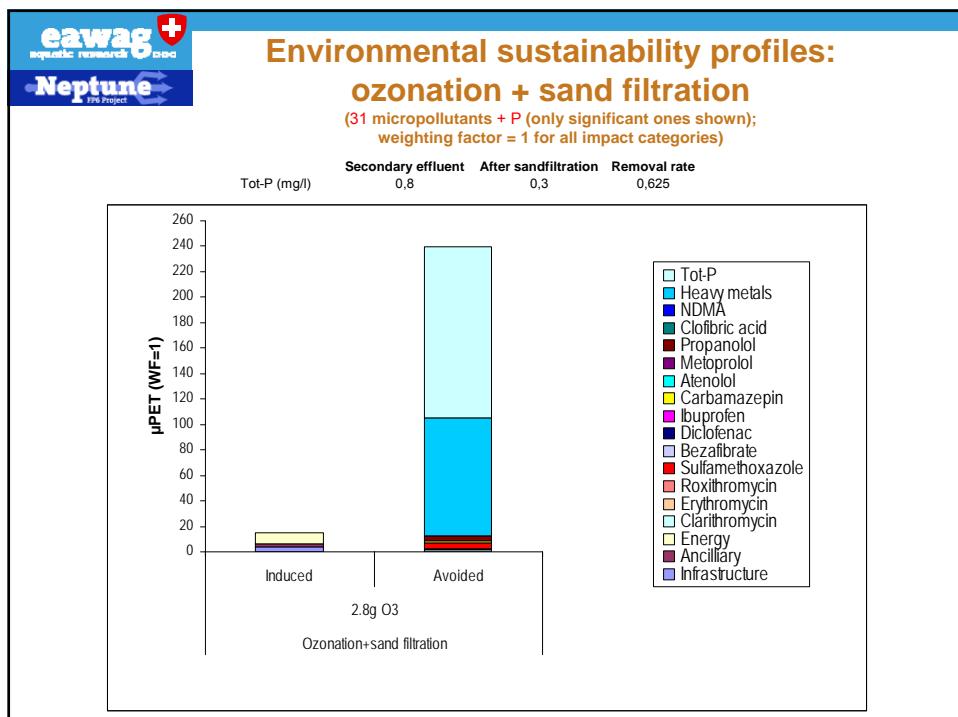
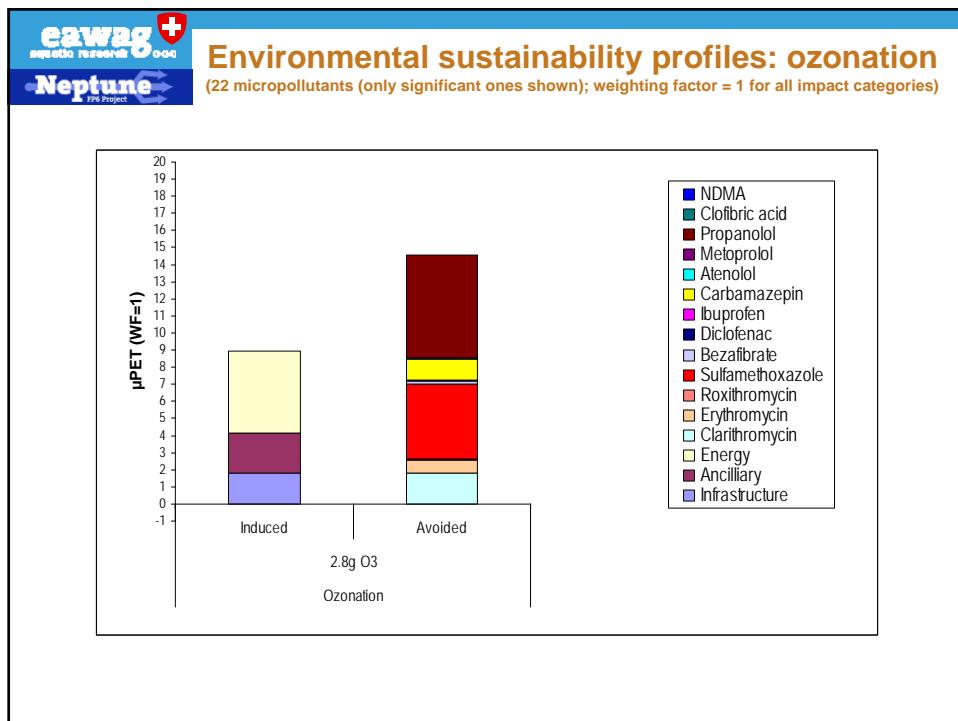
^dbased on energy costs of 0.058 €/kWh

- ***without sand filtration***

LCA impact profiles

(weighting factor = 1 for all impact categories)





Conclusions

- Efficient technique for the transformation of micropollutants and for disinfection purposes
- Ecotoxicity results are controversial (improvement vs. no effect); ongoing need for clarification
- Sand filtration recommended as barrier for the elimination of some oxidation by-products formed during ozonation (NDMA, AOC)
- Specific costs ~0.06 €/m³ wastewater
(ozonation without sand filtration; including both investment and operation costs)
- LCA: Ozonation most probably environmentally sustainable; including sand filtration significantly improves sustainability profile

Acknowledgments

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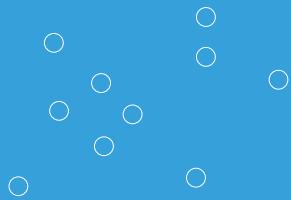


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Thank you for your attention!



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